



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-604-041
Job Sheet 195865



Part No: D350-604-041

Job Qty: 1 pcs

Part Name: Rear Locker Extender



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D350-604-041 REV C, D2273 REV M IPP Rev:Q 03.12.01 Reformat KJ/RF IPP REV:R 12.02.07 AS PER ECN12-521 DD ver:JLM IPP REV:S 12.04.04 AS PER DWG REV.B DD VER:EC IPP REV:T 13.09.12 as per CHG006/ECN13-616 DDVER:JLM IPP REV:U 14.05.28 as per chg008/ecn14-563 DD ver:JLM IPP REV:V 15.03.13 remove cam lock and washerDD ver:JLM IPP REV:W 15.03.25 ECN15-545 DD VER:JLM IPP REV:X 17.01.12 AS PER CHG010 DD VER:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	8/2/19		0.00	0.00	Purchasing - 1		JUL 26 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	1 pcs	8/2/19		0.00	0.00	Packaging 2 - 1 - B4B		JUL 26 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200842



Part: D350-604-041

Job No: 195865

Serial No/Batch: S200842

Revision: C/M

Inspector:

Exp Date:

Instructions: TC STC SH90-4 Issue 4, 5AA, STC SR00463N

					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	DAS
					QC 6 - 68	81
					QC 6 - 61	9-89
130 QC 6	1 pcs	8/2/19	0.00	0.00	QC 6 - 40	JUL 31 2019
140 Small Fab - 2 - B4B	1 pcs	8/2/19	0.00	0.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
150 QC 5	1 pcs	8/2/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
155 Packaging 1-1 - Pick Kit - B4B	1 pcs	8/2/19	0.00	0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	

158 QC 4	1 pcs	8/2/19	0.00 0.00	Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
160 Packaging 3-1 - Stock - B4B	1 pcs	8/2/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
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				Packaging 3 - 23 - B4B	
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				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

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165 DC - 1 - B4B	1 pcs	8/2/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	AUG 26 2019
				DC - 2 - B4B	
170 QC 21 - FG	1 pcs	8/2/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	AUG 26 2019

Part Op 110 - Purchasing - Issue P/O: ~~H005~~ Description: D350-604-041 Rear locker extender. Manufacture as per dwg
Descriptions: D2273 Supplier: FDC Composites Inc. Certification of Conformity and process sheet required. ***EXTREME CARE MUST
BE TAKEN TO PROTECT THE SURFACES OF THE REAR LOCKER. THE SURFACES MUST BE SMOOTH AND FREE
FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.*** MUST BE WELL PACKAGE, IF NOT IT
WILL BE REFUSE***
120 - Receive & Inspect for Damage & Mat'l Certs - Ensure a copy of Certification of Conformity and process sheet from
Carbon-by-Design is attached. ***DO NOT STACK REAR LOCKERS OR ANYTHING ON THEM***
130 - QC6- All purchased or subcontracted products - Check hole locations to template. DT 6624 Check process sheet
and audit.
140 - Small Fab - 1- INSTALL DECALS AS PER DWG (D2728-1)
150 - QC5- Inspect part completeness to step on W/O
155 - Pick Kit ***DO NOT STACK REAR LOCKERS OR ANYTHING ON THEM***
158 - QC4- 100% Inspect kits for completeness
160 - Identify as per dwg & Stock Location:
165 - Photocopy bluefile and create labels per PPP D350-604-041 CHG0010
170 - QC21- Final Inspection - Work Order Release

FL033-

x1 hms

31 Mar 2019.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-604-041P	Rear Locker Extender	1 Ea (1 ea)	110-Purchasing	5200838
D2268	Placard	1 pcs (1 ea)	140-Small Fab - 2 - B4B	5201795
D2269	Placard	1 pcs (1 ea)	155-Packaging 1-1 - Pick Kit - B4B	5196324
D5062-041	Bracket Assembly	1 pcs (1 ea)	155-Packaging 1-1 - Pick Kit - B4B	5190970

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D350-604-041P	1	0	0
140-Small Fab - 2 - B4B	D2268	1	11	0
155-Packaging 1-1 - Pick Kit - B4B	D2269	1	14	0
	D5062-041	1	1	0

Part Specifications

Specifications could not be found.

Plex 5/31/19 9:31 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043599



Supplier: FDC001-VC
FDC Composites Inc.
45 chemin de L'Aéroport, Local 26
St-Jean-sur-Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 ext303
Fax: 450-357-1194

PO No: POHB043599
PO Date: 5/31/19
Due Date: 8/2/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195855	D350-604-041P			Rear Locker Extender	Firmed	-	8/2/19	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
2	195859	D350-604-041P			Rear Locker Extender	Firmed	-	8/2/19	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
3	195863	D350-604-041P			Rear Locker Extender	Firmed	-	8/2/19	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
4	195865	D350-604-041P			Rear Locker Extender	Firmed	-	8/2/19	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
Grand Total:												\$3,340.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 5/31/19 9:35 AM dart.Lussier.Patrick

FDC Composites Inc.
45 chemin de l'Aéroport
Suite 26
Saint-Jean-sur-Richelieu, Québec J3B 7B5
Canada
Tel: (450) 357-1344
Fax: (450) 357-1194

Packing Slip
Packing Slip No.: 10290
Date: 2019-07-26
Page: 1

Sold to:	Ship to:
DAE-CAD Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7 Canada	DAE-CAD Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7 Canada
Order No.: HB043599 ✓	Sold By:
Shipped By:	Ship Date:
Tracking No.:	

Item No.	Unit	Description	Quantity
DAE001	Chaque	Rear Locker Extender, 350 ✓ PO Item: HB043599 FDC ID: DAE001-158 Lot: 2019-06-25 FDC ID: DAE001-159 Lot: 2019-06-27 FDC ID: DAE001-160 Lot: 2019-06-28 FDC ID DAE001-162 Lot: 2019-07-08 RECEIVED JUL 26 2019 DART AEROSPACE LTD.	4 ✓ DAS 81 9-89
Comment:			



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CERTIFICATE of CONFORMITY

Customer Name: Dart Aerospace.

Customer P/O Number: HB043599

<u>PO Item</u>	<u>Qty</u>	<u>Part number</u>	<u>Dwg number</u>	<u>Description</u>	<u>Dart ID</u>	<u>FDC ID</u>	<u>Lot</u>
1	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	195855	DAE001-158	2019-06-25
2	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	195859	DAE001-159	2019-06-26
3	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	195863	DAE001-160	2019-06-27
4	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	195865	DAE001-162	2019-07-08

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I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature: Marjorie G
Marjorie Geoffrion, Quality Inspector

Date: 2019-07-25

4. WEIGHT AND BALANCE

The following weight and balance information is for the Dart *Rear Locker Extender™* Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-604-041 Rear Locker Extender Installation	7.8 lb	0 in	0 in-lb	205 in	1599 in-lb
	3.55 kg	0 m	0 m-kg	5.21 m	18.5 m-kg

5. PARTS LIST

Qty -041	Qty -011	Part Number	Description
X		D350-604-041	REAR LOCKER EXTENDER™
	X	DSI 9279-011	STROBE POWER SUPPLY RELOCATION KIT
1		D2273	REAR LOCKER EXTENDER
1		D2268	PLACARD
1		D2269	PLACARD
	1	D3246-041	MOUNTING BRACKET
4		2600-5	CAMLOC STUD
4		2600-6	CAMLOC STUD
4		2600-LW	RETAINING WASHER
	4	MS27039-1-07	SCREW
	4	NAS1149D0363J	WASHER (ALTERNATE P/N AN960JD10)